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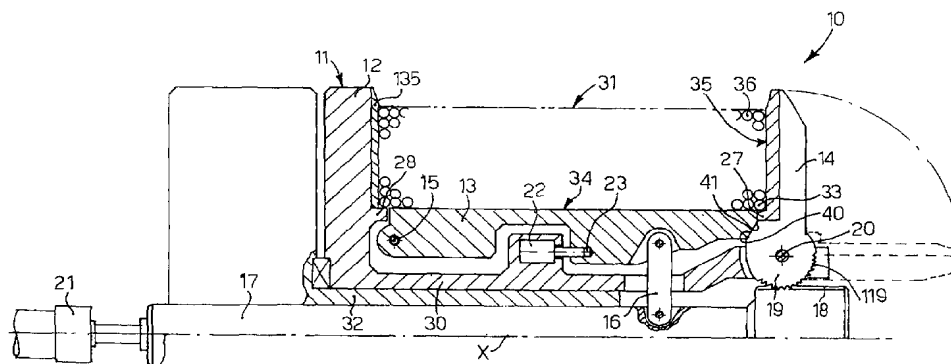
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(54) Title: COILING DEVICE AND METHOD FOR ROLLED OR DRAWN LONG PRODUCTS



(57) Abstract: Coiling device (10) and relative coiling method for rolled or drawn long products, comprising a mandrel (11), arranged cantilevered and rotatable with respect to a central longitudinal axis (X), and on which the long products are wound in adjacent and superimposed spirals (33), in order to form a compact coil (31) having the geometric shape of a circular ring with lateral flanks substantially orthogonal, or very angled, with respect to the central longitudinal axis (X). The mandrel (11) comprises a flange (12) substantially orthogonal, or very angled, with respect to the central longitudinal axis (X) which defines a first lateral flank of the coil (31). The mandrel (11) also comprises first arm elements (13) which define the cylindrical surface of the core that forms the coil (31), and second arm elements (14), opposite the flange (12), which define a second flank of the coil. The first and the second arm elements (13, 14) are mobile between a first coil-forming position and a second coil-removal position.



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## INTERNATIONAL SEARCH REPORT

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A. CLASSIFICATION OF SUBJECT MATTER  
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## B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)  
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

EPO-Internal, PAJ

## C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 3 105 653 A (BECKWITH ALBERT C) 1 October 1963 (1963-10-01) cited in the application	1-7, 14
X	column 1, line 21 - line 31 column 3, line 63 - column 4, line 21 column 4, line 45 - line 56; figures	21-25, 28
A	DE 32 16 397 A (BATTENFELD EXTRUSIONSTECH) 10 November 1983 (1983-11-10) cited in the application	1-6
X	page 10, paragraph 3; figure 1	21-25, 28
A	DE 38 09 496 A (JOHANN LEIMBACH KG MASCHF) 5 October 1989 (1989-10-05) cited in the application	1-7, 10-12, 14-20
	column 3, line 1 - line 36 column 4, line 44 - column 5, line 12; figures	
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Patent family members are listed in annex.

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## C.(Continuation) DOCUMENTS CONSIDERED TO BE RELEVANT

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
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A	FR 2 048 176 A (GAUDIAS ET BERGERON ETS) 19 March 1971 (1971-03-19) page 2, line 4 - line 24; figures -----	10-12
A	US 2 638 283 A (BEBECH MICHAEL J) 12 May 1953 (1953-05-12) column 3, line 27 - line 39 column 3, line 66 - column 4, line 18; figures -----	11,15-17
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# INTERNATIONAL SEARCH REPORT

Information on patent family members

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